

Manufactured by  
Prodotto daKilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>041.63380ZN</b>	<b>L.21/00322/12 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>6,3X38</b>		<b>ZINCATO BIANCO Cr.3</b>

**DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE**

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	12,07	12,50	12,20-12,34	10	0
HEAD THICKNESS	4,25	4,55	4,45-4,50	10	0
RECESS WIDTH	7,10		6,80-7,03	10	0
RECESS DEPTH #2	3,00	3,66	3,15-3,35	10	0
RADIUS UNDER HEAD	R 0,90		R 1,04-1,15	10	0
MAJOR DIAMETER	6,03	6,25	6,13-3,17	10	0
MINOR DIAMETER	4,79		4,73-4,80	10	0
PITCH	1,80		1,80-1,82	10	0
THREAD ANGLE	60°		55°00'-58°40'	10	0
DRILLING POINT DIAMETER	5,80 MAX		5,24-5,32	10	0
DRILLING POINT LENGHT #2	7,75		9,04-9,40	10	0
TOTAL LENGHT	43,75	46,25	44,50-45,25	10	0
TORSION	46 KGF-CM MIN		70-72	10	0
DRILLING TIME	5,0 SEC MAX		1,8-2,1	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

**ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS**

COLATA N° XD801	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	80	14	7	2	6	3	7	1	22	2

**GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO**

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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**ADDITIONAL NOTES - NOTE AGGIUNTIVE**

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>